SWEET SHOPPE USER MANUAL



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WMH-88SL SERIAL INDEX

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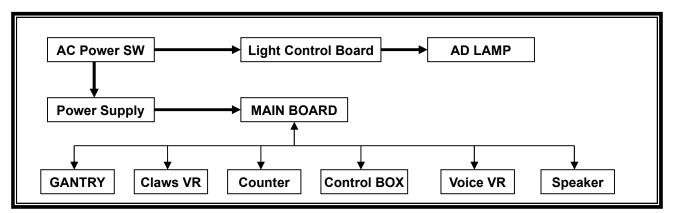
1. Function:

In general, this model consists of two sections, the Software and the Hardware. Follow below its applications:

Software: It edited in the INTEL MCS-51 assembly, main CPU is 8052.

Hardware: It consists of 5 sections listed below. (Pls. refer to the Hardware Provision Drawing.)

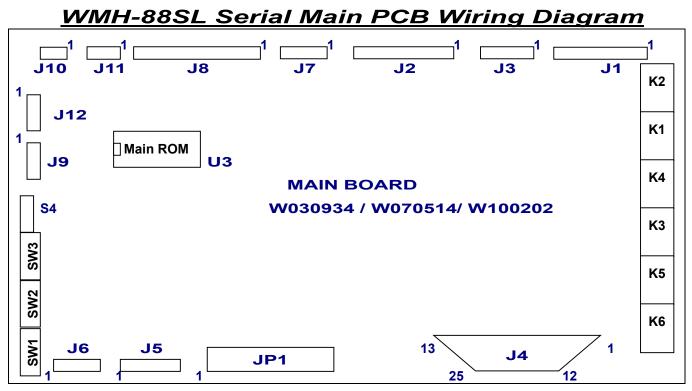
- A. <u>Display</u>: It mainly displays the number of coin insertion and the operation data of machine.
- B. <u>Gantry</u>: It includes 3 drive motors, claw coil and scout SW. It employs a joystick or controlling SW to control the movement of seizing objects.
- C. Operation: It employs a joystick or controlling SW to control the movement of Gantry.
- D. <u>Music</u>: It employs 8052 to coordinate high quality music API840N and 8910 to produce beautiful music sound.
- E. <u>Voice</u>: The coordination of 8052 to API8108A produces voice sound reporting the state of machine.



~ Hardware Provision Drawing ~

2. How to play:

- 1. Insert coins/tokens into coin slot, the display shows credits and the coin counter takes record of coin in.
- <u>Joystick operation</u>: Use joystick to move claws above your selected object.
 <u>Push button operation</u>: Use [Right] and [Front] buttons to move claws to above your selected object.
- 3. <u>Joystick operation</u>: At pressing [DESCEND] button or time's up (game's playing time is adjustable), the gantry drives motor to lower down claws and then catch object. If 'Catch in air' function is available, press [DESCEND] button again and the claws can catch item in the air.
 - Push button operation: At pressing any buttons right after releasing [Right] and [Front] buttons or time's up (game's playing time is adjustable), the gantry drives motor to lower down claws and then catch object. If 'Catch in air' function is available, press any button again and the claws can catch item in the air.
- 4. After movement of catching (claws closes), the claws rise up till it touches Stop-Up SW. Then the claws move to exit area and releases.



J1	Color	Connection
1	Black	GND
2	Brown	Joystick Front SW(N.O.)
3	Red	Joystick Back SW (N.O.)
4	Orange	Joystick Right SW (N.O.)
5	Yellow	Joystick Left SW (N.O.)
6	Green	Descend SW (N.O.)
7	Blue	
8	Black	GND
9	Gray	Descend (or ⇔) button lamp
10	White	(①) button lamp

J3	Color	Connection
1		
2		
3		
4		Reserve.
5		
6		
7		
8		

J2 Connected to Display Board

J7	Color	Connection
1	RD / WE	+12V output
2	OE / WE	COIN1 Meter
3	YW/GN	COIN2 Meter
4	GN / WE	OUTPUT Meter
5	BE / WE	TICKET Meter

J8	Color	Connection
1	Brown	TILT SW (N.O.)
_	-	· · · · ·
2	Purple	TEST SW (N.O.)
3	Black	GND
4	Black	Coin Selector 1 GND
5	WE / GN	Coin Selector 1 Coin Signal
6	Red	Coin Selector 1 +12V
7	Red	Coin Selector 2 +12V
8	WE / BE	Coin Selector 2 – Coin Signal
9	Black	Coin Selector 2 GND
10	Black	
11	GN / WE	
12	White	
13	Red	
14	Red	+12V
15	Grey	
16	Black	GND
17		
18	Green	Coin Inhibit input –

J11	Color	Connection
1		
2		
3		Reserve.
4		
5		

J10-1	Color	Connection
1		
2		Reserve.
3		Reserve.
4		

		-
J10	Color	Connection
1	Blue	Output Sensor GND
2	Gray	Output Sensor signal
3	Brown	Output Sensor +12V

J12	Color	Connection
1		
2		
3		
4		Reserve.
5		Reserve.
6		
7		
8		

J9	Color	Connection
1		
2		
3		Deserve
4		Reserve.
5		
6		

J6	Color	Connection
1	White	Volume VR PIN1
2	Red	Volume VR PIN2
3	Black	Volume VR PIN3
4	Black	Speaker –
5	Purple	Speaker 🕂

J5	Color	Connection
1	Red	VR1 Signal
2	Orange	VR1 COM.
3	Yellow	VR2 Signal
4	Green	VR2 COM.
5	Pink	Voltmeter -
6	Black	Voltmeter –

JP1	Color	Connection
1	Black	GND
2	Black	GND
3	Black	GND
4	Yellow	+5V Input
5	Yellow	+5V Input
6	Red	+12V Input
7	Red	+12V Input
8	Orange	+24V Input
9	Orange	+24V Input
10	Purple	+48V Input

7WE / BN8PE / WEStop-Left / Right SW (N.O.)9PinkStop-UP SW (N.C.)10BlackStop-Down SW (N.O.)11WE / BE12GY / BK13WE/GN+12V Output14BrownBack / Front Motor –15RedLeft / Right Motor +16OrangeUp / Down Motor +17YellowClaws Coil18Green			
2RD / WELeft / Right Motor –3OE / WEUp / Down motor –4WhiteClaws Coil5GN / WE6BE / WEStop-Front / Back SW (N.C.)7WE / BN8PE / WEStop-Left / Right SW (N.O.)9PinkStop-UP SW (N.C.)10BlackStop-Down SW (N.O.)11WE / BE12GY / BK13WE/GN+12V Output14BrownBack / Front Motor –15RedLeft / Right Motor +16OrangeUp / Down Motor +17YellowClaws Coil18Green	J4	Color	Connection
3OE / WEUp / Down motor –4WhiteClaws Coil5GN / WE6BE / WEStop-Front / Back SW (N.C.7WE / BN8PE / WEStop-Left / Right SW (N.O.)9PinkStop-UP SW (N.C.)10BlackStop-Down SW (N.O.)11WE / BE12GY / BK13WE/GN+12V Output14BrownBack / Front Motor –15RedLeft / Right Motor +16OrangeUp / Down Motor +17YellowClaws Coil18Green	_	BN / WE	Front / Back Motor 🕂
4 White Claws Coil 5 GN / WE 6 BE / WE Stop-Front / Back SW (N.C. 7 WE / BN 8 PE / WE Stop-Left / Right SW (N.O.) 9 Pink Stop-UP SW (N.C.) 10 Black Stop-Down SW (N.O.) 11 WE / BE 12 12 GY / BK 13 13 WE/GN +12V Output 14 Brown Back / Front Motor – 15 Red Left / Right Motor + 16 Orange Up / Down Motor + 17 Yellow Claws Coil 18 Green Coil	2	RD / WE	Left / Right Motor –
5GN / WE6BE / WEStop-Front / Back SW (N.C.7WE / BN8PE / WEStop-Left / Right SW (N.O.)9PinkStop-UP SW (N.C.)10BlackStop-Down SW (N.O.)11WE / BE12GY / BK13WE/GN+12V Output14BrownBack / Front Motor -15RedLeft / Right Motor +16OrangeUp / Down Motor +17YellowClaws Coil18Green	3	OE / WE	Up / Down motor –
6BE / WEStop-Front / Back SW (N.C.7WE / BN8PE / WEStop-Left / Right SW (N.O.)9PinkStop-UP SW (N.C.)10BlackStop-Down SW (N.O.)11WE / BE12GY / BK13WE/GN+12V Output14BrownBack / Front Motor –15RedLeft / Right Motor +16OrangeUp / Down Motor +17YellowClaws Coil18Green	4	White	Claws Coil
7WE / BN8PE / WEStop-Left / Right SW (N.O.)9PinkStop-UP SW (N.C.)10BlackStop-Down SW (N.O.)11WE / BE12GY / BK13WE/GN+12V Output14BrownBack / Front Motor –15RedLeft / Right Motor +16OrangeUp / Down Motor +17YellowClaws Coil18Green	5	GN / WE	
8PE / WEStop-Left / Right SW (N.O.9PinkStop-UP SW (N.C.)10BlackStop-Down SW (N.O.)11WE / BE12GY / BK13WE/GN+12V Output14BrownBack / Front Motor –15RedLeft / Right Motor +16OrangeUp / Down Motor +17YellowClaws Coil18Green	6	BE / WE	Stop-Front / Back SW (N.O.)
9PinkStop-UP SW (N.C.)10BlackStop-Down SW (N.O.)11WE / BE12GY / BK13WE/GN+12V Output14BrownBack / Front Motor -15RedLeft / Right Motor +16OrangeUp / Down Motor +17YellowClaws Coil18Green	7	WE / BN	
10BlackStop-Down SW (N.O.)11WE / BE12GY / BK13WE/GN+12V Output14BrownBack / Front Motor –15RedLeft / Right Motor +16OrangeUp / Down Motor +17YellowClaws Coil18Green	8	PE / WE	Stop-Left / Right SW (N.O.)
11WE / BE12GY / BK13WE/GN14BrownBack / Front Motor –15RedLeft / Right Motor +16OrangeUp / Down Motor +17YellowClaws Coil18Green	9	Pink	Stop-UP SW (N.C.)
12GY / BK13WE/GN14BrownBack / Front Motor -15RedLeft / Right Motor +16OrangeUp / Down Motor +17YellowClaws Coil18Green	10	Black	Stop-Down SW (N.O.)
13WE/GN+12V Output14BrownBack / Front Motor -15RedLeft / Right Motor +16OrangeUp / Down Motor +17YellowClaws Coil18Green	11	WE / BE	
14BrownBack / Front Motor –15RedLeft / Right Motor –16OrangeUp / Down Motor –17YellowClaws Coil18Green	12	GY / BK	
15RedLeft / Right Motor +16OrangeUp / Down Motor +17YellowClaws Coil18Green	13	WE/GN	+12V Output
16OrangeUp / Down Motor +17YellowClaws Coil18Green	14	Brown	Back / Front Motor –
17 Yellow Claws Coil 18 Green	15	Red	Left / Right Motor 🛨
18 Green	16	Orange	Up / Down Motor 🕂
	17	Yellow	Claws Coil
40 Plus Step Erept / Post SM/ COB	18	Green	
Biue Stop-Front / Back SW CON	19	Blue	Stop-Front / Back SW COM.
	20	Purple	Stop-Left / Right SW COM.
21 Gray Stop-Up / Down SW COM.	21	Gray	Stop-Up / Down SW COM.
22 WE/PE GND	22	WE / PE	
23 PK/BE	23	PK / BE	
24 RD/YW	24	RD / YW	
25 YW/GN	25	YW / GN	

J13	Color	Connection
1		Pagam/a
2		Reserve.

S4	Color	Connection				
1						
2						
3						
4		Beeem/e				
5		Reserve.				
6						
7						
8						

DIP SW INSTRUCTIONS

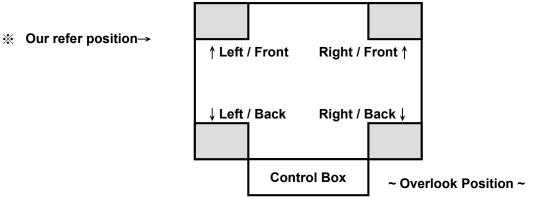
Program no.: **W88SU201**

Main Board: W070514/ W100202

* "TEST" SW feature. Hold the switch down while powering on to enter into "gantry test" mode (Display

will show"a0")									
DIP SW1			2	3	4	5	6	7	8
When the DIP SW2 PIN #8 is setup on "Play	Strong Power	ON							
till you win", the claw strength voltage	VR1	OFF							
Position where claws	Claws lower down then release object		ON						
open at the exit	Claws release object at the top position		OFF						
Speech / Noise for	NO			ON					
Shaking machine	YES			OFF					
Catabing on the sig	With				ON				
Catching on the air	Without				OFF				
Exit door Direction	Left / Front Side					ON			
Exit door Direction	Left / Back Side					OFF			
RANDOM							ON		
Super power frequency	FIXED						OFF		
Demo Game when			s play a tes. (B					ON	
nobody is playing	Without							OFF	
Demo music	With								ON
Demo music	Without								OFF

Note 1: Original & Exit Direction:



DIP SW2		1	2	3	4	5	6	7	8
NOT USED	FIXED	OFF	OFF	OFF	OFF				
Operation mode	Button					ON			
Operation mode	Joystick					OFF			
Save Credit Point	With						ON		
Save Credit Politi	Without						OFF		
Ability to oben so the Inner Veluce	With							ON	
Ability to change the Inner-Values	Without	OF				OFF			
Blow till you win function	With	Will deduct 1 credit when win.						ON	
Play till you win function	Without	Will deduct 1 credit for each game.							OFF

※ Play till you win function: Output Sensor must be included.

DIP SW3		1	2	3	4	5	6	7	8
	10:1	ON	ON	ON					
	10:1	OFF	ON	ON					
	10:1	ON	OFF	ON					
Coin1 of method	10:1	OFF	OFF	ON					
(Coin Selector of Coin Pulse vs. Play)	8:1	ON	ON	OFF					
	4:1	OFF	ON	OFF					
	2:1	ON	OFF	OFF					
	1:1	OFF	OFF	OFF					
	10:1				ON	ON	ON		
	10:1				OFF	ON	ON		
	10:1				ON	OFF	ON		
Coin2 of method	10:1				OFF	OFF	ON		
(Bill Acceptor of Coin Pulse vs. Play)	8:1				ON	ON	OFF		
	4:1				OFF	ON	OFF		
	2:1				ON	OFF	OFF		
	1:1				OFF	OFF	OFF		
Reserved								OFF	
Free Play	YES								ON
Fiee Flay	NO								OFF

AUTO PERCENTAGING SETTING

To set auto percentaging, follow these steps:

Power the game off. Engage the tilt bob with one hand, and hold the test button in while powering the game on. Wait until the display shows 'P5' before releasing. The display will show a flashing '00'.

Move 'UP' on the joystick to select option '01' (Cost of game). Press the 'DROP' button.

The display will show the cents value of the cost of one game. Adjust the values of each digit by pressing 'UP' on the joystick, and press 'LEFT' on the joystick to move to a different digit. When you are on the dollar digit, the display will show a '-' in the left digit display. You can set this value from \$0.01 to \$9.99. When you are done, press the 'DROP' button.

Move 'UP' on the joystick to select option '02' (Value of prize). Press the 'DROP' button.

The display will show the cents amount of the prize value. Move the joystick 'UP' or 'DOWN' to increment or decrement the value. Moving the joystick 'LEFT' will move to the dollar amount. The display will flash to let you know you are at the dollar amount. Adjust it the same way you adjusted the cents amount. This value can range from \$0.01 to \$99.99. When you are done, press the 'DROP' button.

Move 'UP' on the joystick to select option '03' (Win percentage). Move the joystick 'UP' to increment a digit, and move the joystick 'LEFT' to switch to the other digit. Win percentage can range from 1% to 99%. Press the 'DROP' button when you are done.

CLAWS STRENGTH INSTRUCTIONS

VR1: The first stage of grabbing power for claws. This is when the claw is descended to grab objects. The stronger the grabbing power is, the easier and higher opportunity to grab objects and vise versa.

VR2: The second stage of grabbing power for claws. This is when the claw holds the grabbed object then rises up and moves towards the exit. The stronger the grabbing power is, the tougher the grabbed object slips off from the claws and vise versa.

The adjustment of grabbing power is related to the object's size and weight. It is recommended to test grabbing power with its grabbing objects before operation. The lighter and bigger the object is, the tougher (lesser) the opportunity for the object to slip off from the claws and vise versa.

X Adjustment procedures:

Adjust COIN1 to N.C. then power on, the displays will show (**CO**). Adjust COIN1 back to N.O. <u>Joystick operation</u>:

- 1. Pull joystick to [Back] : to adjust VR1, the displays will show C1.
- 2. Pull joystick to [Right] : to adjust VR2, the displays will show C2.
- 3. Pull joystick to [Front] : to check the strongest power of claws, the displays will show C3.

Push button operation:

- 1. Press button [2] : to adjust VR1, the displays will show C1.
- 2. Press button [1] : to adjust VR2, the displays will show C2.
- 3. Press button [1] and [2] : to check the strongest power of claws, the displays show C3.

Inner-Value Set Up Instructions

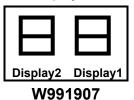
Adjust the 7th pin of DIP SW2 to ON and turn power on. A voice "Good Luck" is heard after the displays run a self-testing. Adjust the coin mechs back to N.O. and the displays will blink **"OO**". This means ready to proceed with setting ups.

§SW operations:

- 1. Move Joystick [Front] or press Button2 : to adjust for Display1.
- 2. Move Joystick [Right] or press Button1 : to adjust for Display2.
- 3. Press [DESCEND] button : to confirm set up values.

ltem	Set up contents	Inside Value	Notes
00	Ready to proceed with set ups	-	7 th pin of DIP-SW2 has to be adjusted back to OFF.
09	Number of times for claws' strong power given as bonus	10	Random: within X number of game times, the random generator will pick up an opportunity to send super power. After this X number of game times, the random generator will pick up another opportunity to send the SP. Fixed: every X number of game times, the super power will be sent regularly If adjusted to 0, automatically will modify to 256 times
10	Game's play time(unit: second)	50	Set up value < 5 will automatically adjust to 5 seconds.

 \sim displays \sim



TESTING INSTRUCTION

1. Systems testing:

Adjust COIN1 & COIN2 to N.C. then power on, the display will show [CC]. Adjust DIP SW2 to proceed with the testing in each item (function). Press [DESCEND] button to scroll thru each item, but make sure that all switches are properly adjusted per your requirement. (a special purpose for QC Engineer)

DIP SW2	Description	Notes				
1	Display					
2	DIP SW	 1. 1ST : a row, 2ND : b row,, 7TH : g row, 8TH : blink. 2. ON : Light, OFF : Dark. 3. DIP SW1 shown in Display 1. 4. DIP SW2 shown in Display 2. 				
3	-					
4	3567	Press any buttons to switch around songs.				
5	API8001	Press any buttons to switch around voice sound.				
6	8910	Press any buttons to switch around music sound.				
7	Clear record	 Displays show [CL]. Clear all record back to 0 then re-enter set up value into the memory chip. 				
8	Enter set up value	 Displays blink [Ld]. Set up value is saved when displays stop blinking. 				

2. Claws strength:

Adjust COIN1 to N.C. then power on. Displays will show [C0].

Joystick operation	Testing items	Displays showing
Pull joystick to 【Back】	VR1	C1
Pull joystick to 【Right】	VR2	C2
Pull joystick to [Front]	Check strongest power of claws	C3

3. Gantry:

Adjust COIN2 to N.C. /or hold [TEST] switch down while powering on. Displays will show [a0].

Joystick/Button operation	Case	Displays showing
[Back]	Claws lower down	a3
[Front]	Claws rises up	a4
【Descend】+【Right】	Motor moves to right	b1
【Descend】+【Left】	Motor moves to left	b2
【Descend】+【Back】	Motor moves backward	b3
[Descend] + [Front]	Motor moves forward	b4

4. Error code description:

Error code	Description	Error code	Description
EO	CPU Bit breakdown	E9	Counter meter not properly connected
E1	Stop-up SW breakdown	Ee	SENSOR

WINDING CORD INSTRUCTIONS Conductive-Cord Wheel (Winding Cord & Assembly II No.9) Winding-Cord Wheel (Winding Cord & Assembly II No.6) Conductive-Cord Wheel (Winding Cord & Assembly II No.7) **Connected to Claws** [Correct winding method] Conductive-Cord Wheel (Winding Cord & Assembly II No.9) Winding-Cord Wheel (Winding Cord & Assembly II No.6) **Conductive-Cord Wheel** (Winding Cord & Assembly II No.7)

Connected to claws

[Improper winding method]

 \odot When displays show d_{a} blinking at power on and after displays run a testing, this means the cord is incorrectly wound. Turn power off and adjust COIN2 to N.C. then power on again. This time the displays will show a_{a} . Hold joystick [forward] the motor will lower down claws and the displays will show a_{a} . Adjust COIN2 back to N.O., the claws is now properly wound and the machine is back to correct and normal operation.

Note: The program will automatically adjust to operate under normal condition although the claws is improperly wound up as above drawing, but it will reduce the life span of the cord.

TROUBLE SHOOTINGS

1. Take caution with the positive and negative poles of the DC power (+5V, +12V, +24V, +48V) in this machine when repairing it. Connect the poles correctly in order to avoid burning the PCB and/or operation under abnormal condition.

2. Coins/tokens can not be inserted into coin slot:

- (1) Check if anything is stuck in the coin slot
- (2) Check if coin slot is dis-formed or intentionally damaged
- (3) Check if the coin selector is of correct specification

3. Coins/tokens are returned after coin in:

- (1) Check if coins/tokens are of correct specification
- (2) Check if connecting pin is properly connected (only in electronic coin selector)
- (3) Check if coin selector is of correct specification

4. No credit after coin in:

- (1) Check if sliding end of coin selector is properly matched the Y-type funnel
- (2) Check if coin SW is properly positioned to end of Y-type funnel
- (3) Check if coins/tokens properly touch the coin SW after coin in

5. Claws does not lower down:

- (1) The winding cord is improperly wound up. Hold stop-up SW (Gantry & Assembly II No. 29) and power off then power on again. The winding cord should be properly wound up now.
- (2) Check if winding cord is out of the track. If so, wind the cord properly back to track and power on. The claws should go back to its normal function. Note: unscrew and dissemble the top and front covers of gantry motor to check the winding cord.
- (3) Shaking the machine beyond the normal limits during playing could cause to this mal-functioning.
- When displays show ^rC0₁ blinking, coin selector is at improper position N.C. (normal position is N.O.), possible conditions could be:
 - (1) If ^CC0 keeps blinking after holding coin SW and re-power on, it is then at condition for adjusting claws strength. Pls. refer to Claws 'Strength Instructions'.
 - (2) ^CC0 will also blink during the operation when coin SW is stuck or out of position causing it unable to detect whether it is or it's not already coin in. Adjust the coin SW back to its proper position.

- (3) ^CC0_Jwill also blink during the operation when players try to damage and/or cheat the machine with improper method to touch coin SW. Power off and on again, the machine should return back to its normal operation.
- (4) At using coin selector with sensor device to count coin ins, ^rC0 will blink when sensor device is out of function or blocked.

7. Gantry does not return to its home position:

- (1) If power off and on again the gantry still does not return to its home position, then check if stop-back SW (Gantry & Assembly I No. 23) or stop-left SW (Gantry & Assembly I No. 21) are in proper position. Also check if their connecting wires are properly connected.
- (2) P.C.B. is out of function.

8. Gantry does not move either forward and/or backward by joystick operation:

- (1) Check if forward and backward SW wires of joystick are properly connected or if SW are out of function.
- (2) Check if J1 connecting pin of P.C.B. is properly connected.
- (3) Check if stop-front SW (Gantry & Assembly I No. 22) or back-stop SW (Gantry & Assembly I No. 23) are in proper position. Also check if their connecting wires are properly connected.
- (4) Check if Front/Back motor is out of function or if its wires are properly connected. Also check if its shaft pinion is properly positioned.
- (5) Check if J4 connecting pin of P.C.B. is properly connected.
- (6) Check if all connecting pins of gantry are properly connected to the machine.

9. Gantry does not move to left and/or right:

- (1) Check if left and/or right SW are out of function or if their wires are properly connected.
- (2) Check if J1 connecting pin of P.C.B. is properly connected.
- (3) Check if stop-left SW (Gantry & Assembly I No. 21) is in proper position.
- (4) Check if Left/Right motor is out of function or if its wires are properly connected. Also check if its shaft pinion is properly positioned.
- (5) Check if J4 connecting pin of P.C.B. is properly connected.
- (6) Check if all connecting pins of gantry are properly connected.

10. Claws does not lower down by [Descend] button operation, but only until time's up:

- (1) Check if [Descend] button is functioning properly.
- (2) Check if connecting wires of [Descend] button are properly connected.
- (3) Check if J1 connecting pin of P.C.B. is properly connected.

11. Claws does not lower down, but the [Descend] button is in normal condition:

- (1) Check if Up/Down motor is out of function of if its wires are properly connected. Also check if its shaft pinion is in proper position.
- (2) Check if winding cord is properly wound up.
- (3) Check if J4 connecting pin of P.C.B. is properly connected.
- 12. Claws does not lower down or only down a bit and close up in the air then it returns to its home position:
 - (1) Check if winding cord is stuck.
 - (2) Check if stop-down SW is functioning properly.

13. Claws does not fully lower down:

- (1) Check if winding cord is of proper length.
- (2) Follow same procedures in point 12 above.

14. Claws does not open when reached to exit door after seizing:

- (1) Check if stop-back or stop-left SW are out of function or if their wires are properly connected.
- (2) Check if the gantry wire connecting to J4 connecting pin of P.C.B. is properly connected.

15. Claws does not rise up after seizing and is returned back to its home position:

(1) Check if stop-up SW is in proper position and in normal function.

16. Claws does not rise up and gantry does not move at all:

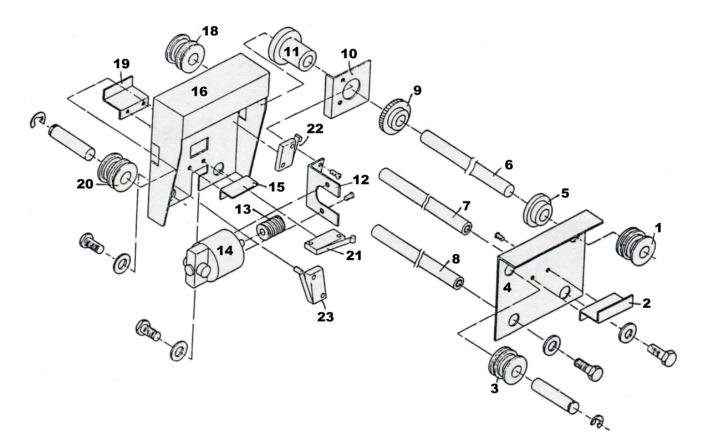
(1) Check if Up/Down motor is out of function of if its wires are properly connected. Also check if its shaft pinion is in proper position.

17. Claws does not close up and is returned to its home position:

- (1) Check if fuse of power supply is burnt. If not, then the P.C.B. is out of function.
- (2) If fuse is burnt down then replace it. If it burns again after the replacement, then replace the claws coil.
- (3) If claws still does not close up after replacing the claws coil, then the P.C.B. is out of function.
- (4) Check if VR1 and VR2 are functioning properly.

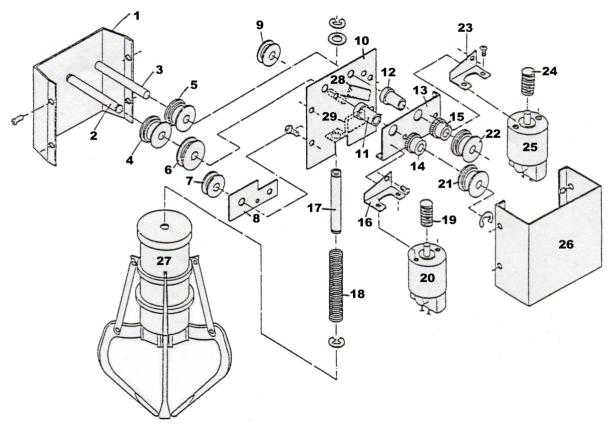
GANTRY & ASSEMBLY I

No.	品名	Description	料號 Code No.
1, 3, 18, 20	前後輪	Front/Back Wheel	S002
2, 19	天車固定片	X-Y Overhead Crane Fixing plate	P008
4	右板	Right Plate	P015
5	固定軸承	Fixed Bearing	S004
6	傳動軸	Propeller Shaft	S014
7, 8	固定軸	Fixed Shaft	S013
9	軸齒輪	Black Cog	S007
10	軸承座	Bearing Stand	P007
11	軸承	Bearing	S001
12	馬達固定座	Motor Fixing Stand	P006
13	馬達軸齒	Motor Shaft pinion	S016
14	前後馬達	Front/Back Motor	
15	左停 SW 座	Stop-Left SW stand	P004
16	左蓋	Left Cover plate	P014
21	左停 SW	Stop-Left Switch	
22	前停 SW	Stop-Front Switch	
23	後停 SW	Stop-Back Switch	



GANTRY & ASSEMBLY II

No.	L E	,名 Description	料號 Code No.
1	中外蓋	Middle outer cover plate	P013
2	傳動軸	Propeller Shaft	S008
3	傳動軸	Propeller Shaft	S009
4,5,21,22	左右輪	Left/Right Wheel	S006
6	繞線輪	Winding-Cord Wheel	S003
7, 9	導線輪	Conductive-Cord Wheel	S005
8	爪控制片	Control plate for claw	P009
10	中馬達鐵片	Middle-Motor iron plate	P001
11, 12	軸承	Bearing	S001
13	中軸承座	Middle Bearing Stand	P003
14,15	軸齒輪	Black Cog	S007
16, 23	馬達固定座	Motor Fixing Stand	P006
17	線管	Conduit	S015
18	上下彈簧	Up/Down Spring	L002
19, 24	馬達軸齒	Motor Shaft Pinion	S016
20	上下馬達	Up/Down Motor	
25	左右馬達	Left/Right Motor	
26	中内蓋	Middle inner cover plate	P012
27	三爪組(含線圈)	3-Claws Kit (Coils included)	Small / Large Claw
28	下停 SW	Stop-Down Switch	
29	上停 SW	Stop-Up Switch	



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